

Amendments to the Claims:

This listing of claims replaces all prior versions and listings of claims in the application:

Listing of Claims:

1-25. (Canceled)

26. (Currently Amended) A method of producing a laminated expander member, the method comprising:

coextruding different polymeric materials to form a multilayer parison comprising a first layer comprising a first polymeric material including a liquid crystal polymer, and a second layer, internal to the first layer, comprising a second polymeric material different from the first polymeric material, the second layer being an adhesion layer, and forming the parison into the expander member.

27. (Previously Presented) The method of claim 26, further comprising coextruding a third layer disposed towards an exterior of the expander member relative to the first and second layers, the third layer enhancing the lubricity of the expander member.

28. (Previously Presented) The method of claim 26, further comprising biaxially orienting the first layer.

29. (Previously Presented) The method of claim 26, wherein the first layer consists essentially of liquid crystal polymer.

30. (Canceled)

31. (Canceled)

32. (Previously Presented) The method of claim 26, wherein the expander member has a radial expansion not exceeding three percent when inflated to seven atmospheres.

33. (Previously Presented) The method of claim 26, wherein forming the parison into the expander member comprises drawing the parison and expanding the parison in a blow molding operation.